



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2364

Job Sheet 185895



Part No: D2364

Job Qty: 10 ea

Part Name: Deck Plate Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/18

Job Tracking No:

Due Date: 11/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV G IPP REV. E00.06.26 Removed P/O for powder coat EC IPP Rev:F Now On Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs	11/27/18	11/27/18	0.00	1.24	Waterjet - Flow		SC 8/1/18
110	QC	10 pcs	11/27/18	11/27/18	0.00	0.00	QC2		SC 8/1/18
120	QC	10 pcs	11/27/18	11/27/18	0.00	0.00	QC8		38
130	Small Fab	10 pcs	11/27/18	11/27/18	0.00	0.99	Small Fab		9-88 DAS
140	QC	10 pcs	11/27/18	11/27/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	11/27/18	11/27/18	0.00	0.49	HandFinish1		DR 18/11/18
160	Powdercoat	10 pcs	11/27/18	11/27/18	0.00	0.19	Powdercoat4		BEB 18-11-18
170	QC	10 pcs	11/27/18	11/27/18	0.00	0.00	QC3		NOV 27 2018 68
180	Packaging	10 pcs	11/27/18	11/27/18	0.00	0.00	Packaging3	ST 225 A 80	NOV 29 2018 89
190	QC21-SA	10 Ea	11/27/18	11/27/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg D2364

Descriptions: 130 - 1- Counter sink holes as per dwg D2364

M138839 160 - START TIME: 8:30 TEMP: 320° FINISH: 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	6.4690 sf (.6469 ea)	100-Waterjet - Flow - 1	Sab 3200

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.063	6	115	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected U		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐																																																																															
Date : _____		Step #: _____		Part: D2364 Job No: 185895 Serial No/Batch: S128358 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's																																																																															
Description Work Order Deviation																																																																																			
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 Container No: S128358
 DART Aerospace Ltd.
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 CANADA
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 www.dartaerospace.com

DART AEROSPACE LTD		Work Order:	185895
Description: Litter Deck Plate Kit (350)		Part Number:	D2364
Inspection Dwg: D2364 Rev: G		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
6.624	+/-0.010	6.625	1		VSC-02	
Ø0.171	+0.005/-0.000	Ø0.171	1		Tape	
0.354	+/-0.010	0.355	1			
11.242	+/-0.010	11.245	1			
3.031	+/-0.010	3.030	1			
1.903	+/-0.010	1.900	1			
1.128	+/-0.010	1.129	1			
0.354	+/-0.010	0.352	1			
1.340	+/-0.005	1.338	1			
2.326	+/-0.010	2.330	1			
3.312	+/-0.010	3.310	1			
4.298	+/-0.010	4.300	1			
5.284	+/-0.010	5.285	1			
6.151	+/-0.010	6.150	1			
6.270	+/-0.010	6.270	1			
0.354	+/-0.010	0.355	1			
3.031	+/-0.010	3.030	1			
Ø0.656	+0.005/-0.000	Ø0.656	1			
5.003	+/-0.010	5.000	1			
4.605	+/-0.010	4.600	1			
1.776	+/-0.010	1.775	1			
0.980	+/-0.010	0.980	1			
4.487	+/-0.010	4.490	1			
7.192	+/-0.010	7.190	1			
7.567	+/-0.010	7.570	1			
7.942	+/-0.010	7.940	1			
Ø0.191	+0.005/-0.000	Ø0.191	1			
Ø0.197	+0.005/-0.000	Ø0.197	1			
11.145	+/-0.010	11.145	1			
12.181	+/-0.010	12.180	1			
11.776	+/-0.010	11.777	1			
0.250	+0.005/-0.000	0.250	1			
3.141	+/-0.010	3.140	1			
0.171	+0.005/-0.000	0.171	1			

DAS
38
9-89

Measured by:	SE	Checked by:		QC Inspector:	
Date:	18/11/15	Date:		Date:	NOV 16 2018

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	08.05.28	7.567 dimension revised	KJ/DD	
C	16.05.30	Dimensions revised per Dwg Rev G	KJ	

100
100
100
100